



CERTIFICATE OF QUALITY INSPECTION

CUSTOMER:

SSI-070110

PACKING NO.: GEM070316005

INVOICE NO.: GEM/SSI-070324MA

INSPECTION STANDARD: ISO 898.1

SAMPLING PLAN: ANSI/ASME B18.18.2M

PRODUCT: DIN 931 HALF THREAD

SPEC: M22-P2.50X110

CHEMISTRY ANALYSIS

MECHANICAL TESTING

LOT NO	QUANTITY	FINISH	MATERIAL	HEAT NO	CHEMISTRY ANALYSIS						MECHANICAL TESTING			
					C%	Mn%	P%	S%	Si%	B%	TORQUE FORCE	SURFACE HARDNESS	CORE HARDNESS	TIME TO DRILL
B07013527	4,680	HPL	40CR	330612337	0.380	0.760	0.012	0.006	0.220			368-378(HV)	35-37(HRC)	1,097-1,104(N/MM2)

NOTES:

All tests are in accordance with the methods prescribed in the applicable specification.

We certify that this data is a true representation of information provided by the material supplier and our testing laboratory.

SIGNATURE :